

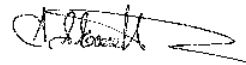
Our commitment to sustainable practice

ScotAsh is a joint venture between Lafarge Cement UK and ScottishPower. We are committed to responsible business practice and minimising any adverse affects of our operations on the environment.

Our environmental policy is based on that of the Lafarge Group, a world leader in building materials, and endorsed by the ScotAsh board. We will:

- Comply with all environmental legislation and codes of practice that are relevant to our business
- Seek to continuously improve our environmental performance
- Develop and implement plans to increase energy efficiency
- Contribute to the sustainability of our local area, of Scotland and the UK.

ScotAsh Director Allan Everett



Environmental Responsibility

In order to implement this policy ScotAsh promises to assign environmental responsibility within the company.

The Management Team is responsible for:

- Determining the requirements of ScotAsh's environmental policy and reviewing it at regular intervals.

The Director of ScotAsh is responsible for:

- Ensuring that required standards of environmental performance are met
- Making sufficient personnel and financial resources available
- Overseeing compliance with this policy
- Setting and agreeing environmental targets and objectives in consultation with other members of the management team.

The Production Manager is responsible for:

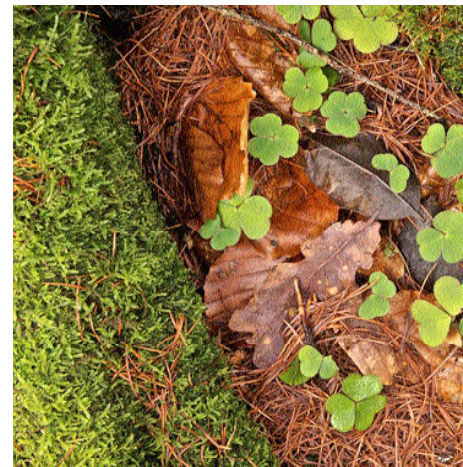
- Coordinating specialist environmental knowledge
- Facilitating implementation of the environmental policy
- Administering the Environmental Management System (EMS)
- Providing guidance and monitoring
- Reporting on performance.

Managers/ Team Leaders are responsible for:

- Implementing this policy in their areas of work, identifying training needs and communicating with employees about environmental issues.

All employees are responsible for:

- Ensuring high standards of environmental care in carrying out their duties.



Environmental Management System

To operate a formalised Environmental Management System (EMS), we will:

- Maintain certification to ISO 14001
- Undertake audits, including energy audits, and seek opportunities for improvement
- Produce management plans each year, including environmental and energy issues.

Significant Impacts

We seek to identify significant impacts and set short and long-term targets for the control and prevention of pollution. We will:

- Support Lafarge UK's targets and efforts to achieve by 2012 a 20% reduction in CO₂ emissions, measured against estimated 1990 performance, per tonne of product made.
- Develop EMS procedures to ensure we operate responsible production and energy management controls to achieve the above energy and CO₂ reduction targets and promote the use of our low carbon construction products
- Operate emergency response procedures.

Decision Making

- We will integrate environmental and energy considerations into decision making at all levels.
- We will consider the environmental and energy implications of new products.

Employee Awareness

To train employees to achieve high standards of environmental and energy efficiency performance and employee awareness, we will:

- Ensure the employment of sufficient and qualified staff

and provide general and specific training to meet individual needs

- Include environmental considerations in Personal Development Plans.

Our Products

We consider the impacts associated with our products through their lifecycle. We will:

- Maximise the beneficial re-use of power station ash as quality construction products to conserve virgin raw materials and minimise disposal to landfill
- Work with other bodies to explore new applications for ash and potential new markets
- Advise key suppliers of our environmental expectations
- Seek to improve our knowledge of the impacts our processes and products have on the environment, energy use and human health.

Stakeholders

To communicate openly and consult with our stakeholders. We will:

- Liaise with stakeholders on sustainability issues
- Work with government bodies and relevant industry groups
- Issue annual environmental statements, including energy data, in our Sustainability Report and as part of Lafarge UK's EMAS scheme
- Ensure this policy, and other environmental information, is made available on our company website.

Review

We will include a review of the policy at annual EMS reviews and re-issue it as required.

